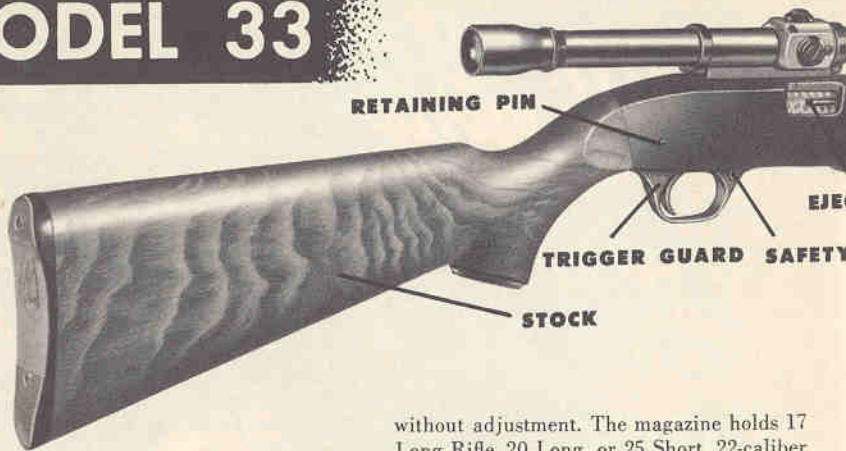


J. Higgins



**PUMP-ACTION
.22 CALIBER RIFLE**

MODEL 33



You're looking at the slickest .22-caliber pump-action rifle ever made. It's *accurate, rugged, dependable!* In the field or on the range, this Model 33 will give you the kind of performance that means shooting success.

Your Model 33 uses regular or high-speed ammunition in .22-caliber rimfire Short, Long, or Long Rifle interchangeably and

without adjustment. The magazine holds 17 Long Rifle, 20 Long, or 25 Short .22-caliber cartridges.

Features you'll particularly admire on this rifle are the beautiful American Walnut butt stock and forearm, the built-in base for telescopic sight, the quick, crisp, easy action, and the ramp-style front sight. A 4-power telescopic sight, specifically adapted to the Model 33, is available at unbelievably low cost.

IMPORTANT: Before firing this rifle, be sure to clean barrel thoroughly of grease or obstructions.

CLEANING AND LUBRICATING

Exclusive use of J. C. Higgins ammunition practically eliminates need for barrel cleaning. However, should any powder or dirt accumulate in the barrel, it can easily be removed.

To clean barrel, empty the gun and open the action by pulling forearm fully back (see Operating Instructions). Push a patch, moistened with a good solvent, through the barrel from the muzzle end. Soak a brass brush made for a .22-caliber rifle in solvent and push it through the entire bore several times, using long, even strokes. Push clean patches through the bore in the same manner until the last patch comes out clean. Then push a lightly oiled patch through the length of the bore.

Use a tooth brush soaked in solvent to remove any dirt or fouling from trigger assembly, bolt, extractors, and other opera-

ting parts. Wipe parts dry, oil lightly, and replace.

A J. C. Higgins Rifle-Cleaning Kit, especially made for .22-caliber rifles, is available at any Sears store or from the catalog. This low-cost kit includes all of the materials required to keep this rifle properly cleaned and lubricated. Another valuable item of equipment is a J. C. Higgins Silicone Cloth which will help to protect the outside of the rifle from rust.

Your Model 33 is treated with new siliconized and polarized oil. This exclusive, patented process gets down into the pores of the steel and protects against perspiration and other corrosive elements which cause rust. This oil makes J.C. Higgins guns the most rust resistant of any guns you can buy. It gives the best lubrication of any oil tested. And it protects and beautifies stock and forearm.



OPERATING INSTRUCTIONS

TO MAKE GUN SAFE: Safety button is located in trigger-guard bow just forward of trigger. Red band indicates safety is NOT on. Push safety button from left to right until red band is covered. This locks trigger and gun cannot be fired. Always lock the trigger and keep it locked until you are ready to shoot.

TO RELEASE SAFETY: Push safety button from right to left, exposing red band, and gun is ready to fire.

TO LOAD MAGAZINE: With safety on, turn knurled knob on inner magazine tube, pull tube out until magazine loading port opens. Insert cartridges into magazine loading port (see Figure 2), continuing until last car-

tridge inserted is visible. Gun is now fully loaded. Then grasp knurled knob on magazine tube and slide inner magazine down into outer tube with slight rotary motion. When tube is fully down, lock magazine tube by sliding pin on inner magazine tube into slot near end, making certain that pin is turned as far to the side as it will go.

TO LOAD CHAMBER: Open action fully by pulling back on forearm. If forearm does not come back easily, press action slide release located at left-rear of trigger-guard. This unlocks action and forearm can now be brought back. Push forearm forward. This carries a cartridge into the chamber and the gun is ready to fire. Lock the

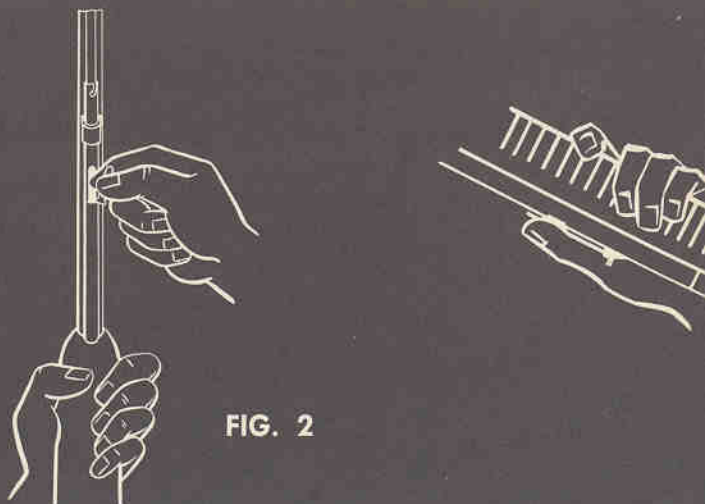


FIG. 2

MODEL 33



RETAINING PIN

TELESCOPE

REAR SIGHT

FRONT SIGHT

EJECTION PORT

FOREARM

MAGAZINE TUBE

MAGAZINE SUPPORT

MAGAZINE LOADING PORT

TRIGGER GUARD SAFETY BUTTON

STOCK

OPERATING INSTRUCTIONS

TO MAKE GUN SAFE: Safety button is located in trigger-guard bow just forward of trigger. Red band indicates safety is NOT on. Push safety button from left to right until red band is covered. This locks

tridge inserted is visible. Gun is now fully loaded. Then grasp knurled knob on magazine tube and slide inner magazine down into outer tube with slight rotary motion. When tube is fully down, lock magazine tube by sliding pin on inner magazine tube

without adjustment. The magazine holds 17 Long Rifle, 20 Long, or 25 Short .22-caliber cartridges.

You're looking at the slickest .22-caliber

trigger by pushing safety button from left to right until red band is covered.

TO REMOVE CARTRIDGES WITHOUT FIRING: Be sure gun is on safety, with red band on safety button NOT showing. Remove inside magazine tube and pour cartridges out of front end of magazine tube into hand. Replace inside magazine tube and lock it. Then push down action slide release at left-rear of trigger guard bow and work forearm back and forth. This will remove a cartridge in the chamber. To be certain gun is unloaded, work action again, leaving forearm fully back, and look into chamber from rear to make certain that gun is empty of cartridges.

NOTE: This gun has been targeted at the factory and the front sight is staked in position. Should it become necessary to readjust the sights, the adjustments for windage and elevation should be made on the *rear sight only*.

TO ASSEMBLE J. C. HIGGINS 4-X TELESCOPE TO RIFLE: Engage slot on telescope mount with mating slot on top of receiver. The eyepiece of the scope should be to the rear and slide forward against the stop. Tighten scope-mounting screw and the assembly is complete.

SPECIFICATIONS

Length of Pull	13 $\frac{3}{4}$ inches
Drop at Heel	2 $\frac{1}{4}$ inches
Drop at Comb	1 $\frac{1}{2}$ inches
Barrel Length	23 $\frac{1}{4}$ inches
Over-all Length	41 $\frac{3}{4}$ inches
Weight of Gun	5 lbs. 7 oz.
Weight of Scope and Mount	8 oz.
Magazine Capacity	17 L.R., 20 Long, or 25 Short
Front Sight	Ramp type with gold bead
Rear Sight	Rocky Mountain patridge type with serrated blade for elevation at 25 yard intervals.
Butt Stock & Forearm	American black walnut

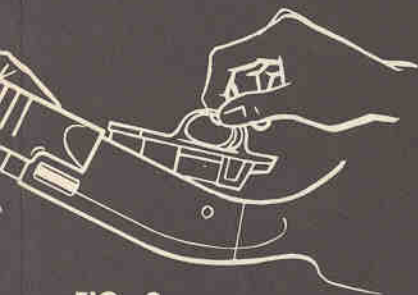


FIG. 3

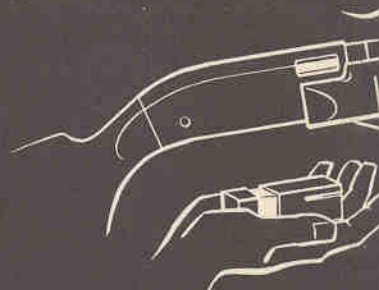


FIG. 4

TO TAKE GUN APART

TO REMOVE TRIGGER ASSEMBLY: (Remove this assembly only when necessary. Handle carefully and it may be removed from gun and replaced as a unit and without difficulty.) Turn gun upside-down and use pencil or piece of wood to push out trigger-guard retaining pin from left to right. Then grasp trigger guard and pull up and toward the butt stock. Trigger-guard assembly will come out of the receiver as a unit (see

Figure 3).

TO REMOVE BOLT: With gun still upside-down, place right hand over bottom of receiver, from where trigger-guard assembly was removed. Turn gun over. Then, with the left hand, pull forearm back slowly and bolt will drop out into right hand (see Figure 4). Keep forearm in this position until ready to assemble gun.

TO PUT GUN BACK TOGETHER

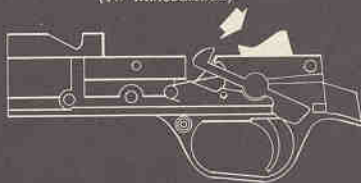
TO ASSEMBLE BOLT: Pick up bolt so that wide slots are to the rear and the cut-out section is on top. Turn gun upside-down and insert bolt into bottom of receiver so that wide slots on side of bolt mate with breech lock, working forearm slightly to help bolt drop into place.

TRIGGER-GUARD ASSEMBLY: Make certain that hammer is in cocked position (see Figure 5). If not, move it back until it clicks into this position. With the gun up-

side-down, replace trigger-guard assembly by inserting lug on front end of assembly into slot inside the forward end of receiver. It is easy to do this if, after insertion, the front end of the trigger-guard assembly is lifted slightly. Press down and forward on the rear portion of the trigger-guard assembly until it is fully seated. Then, with gun still upside-down, insert trigger-guard retaining pin from right to left. The gun is now fully assembled.



HAMMER IN COCKED POSITION
(TO REASSEMBLE)



HAMMER UNCOCKED

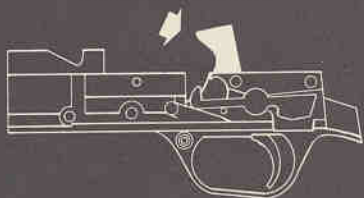


FIG. 5

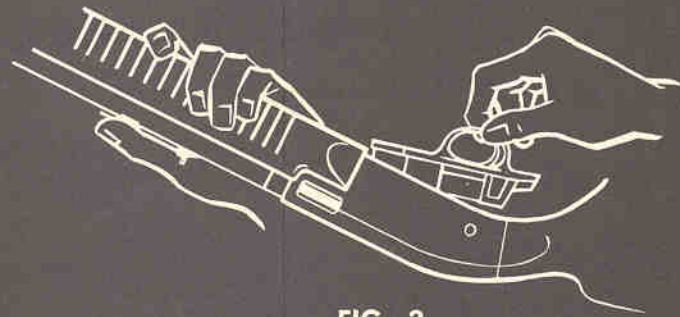


FIG. 3

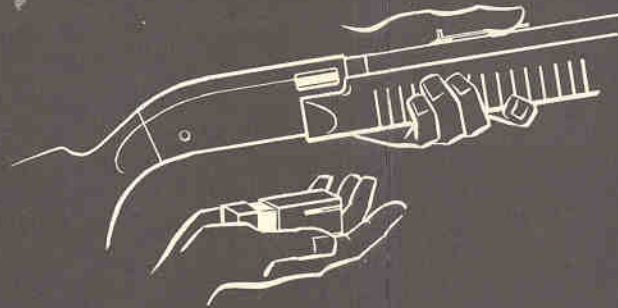


FIG. 4

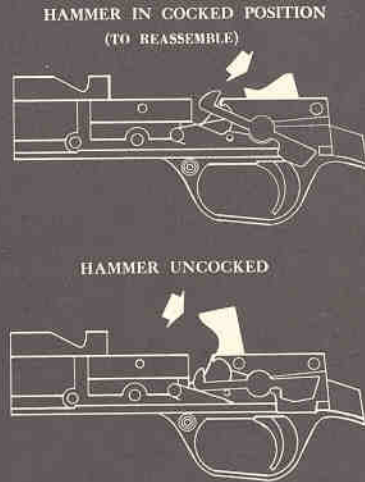


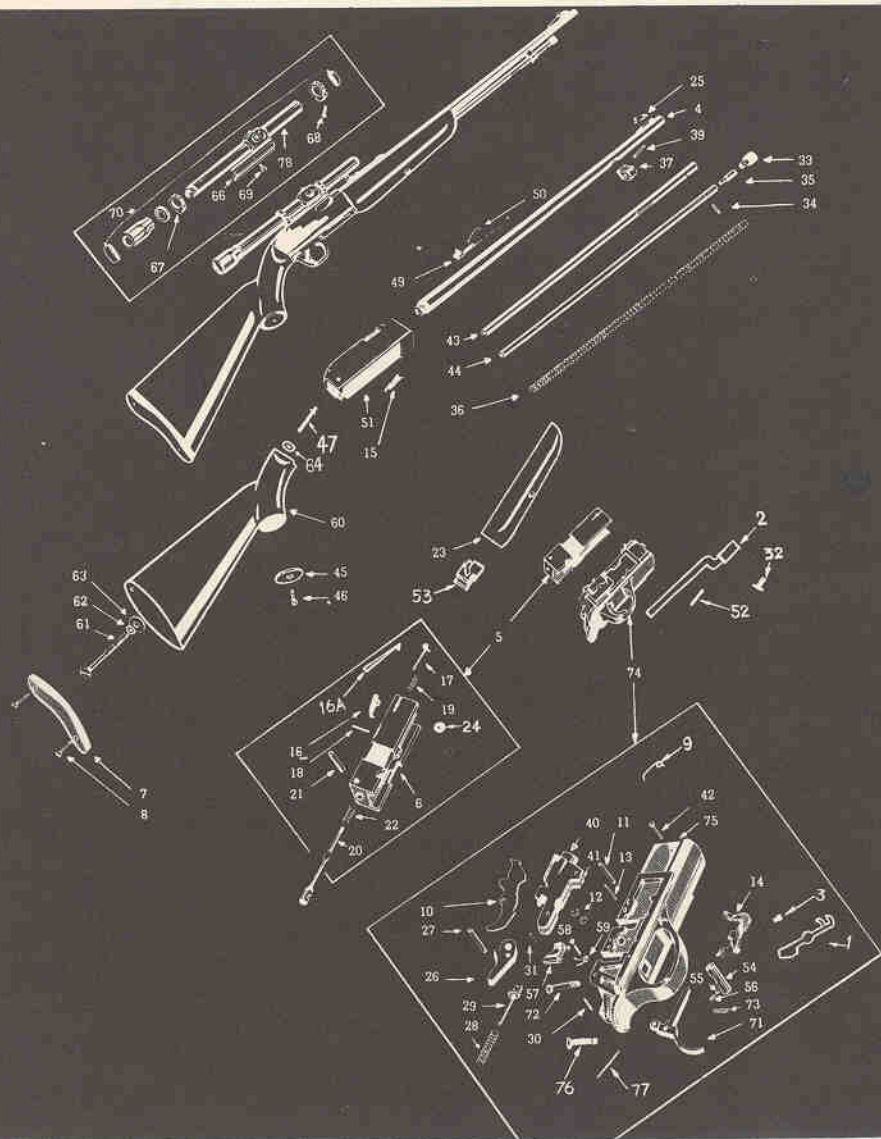
FIG. 5

LIST OF PARTS AND ASSEMBLIES

J.C. Higgins Model 33, .22 Caliber, Model Number 583.77. (This number is marked on the barrel. Be sure to mention it when ordering.)

Where to Order Repair Parts: Any Sears retail or mail order store will be happy to handle your order.

How to Order: Specify Model No. 583.77. Also specify Reference Number, Part Number and Part Name. Parts marked with an asterisk (*) must be fitted by gunsmiths in Sears mail order houses, or by other competent gunsmiths.



REF. NO.	PART NO.	PART NAME	REF. NO.	PART NO.	PART NAME
2	4004M	Action Bar Assembly (Composed of 4004 Action Bar 4023 Action Bar Stud)	46	403	Pistol Grip Cap Screw
1	4006	Action Bar Locking Lever	49	478	Rear Sight
3	4009	Action Bar Locking Lever Stud	50	479	Rear Sight Elevator
9	4014	Action Bar Locking Lever Spring	51	4005	*Receiver
4	4002	Barrel	47	343	Receiver Tang
5	4000M	Bolt Assembly (Composed of 4000 Bolt 468 Firing Pin 469 Firing Pin Retaining Pin 320 Firing Pin Spring 465 Extractor (Right Hand) 4007 Extractor (Left Hand) 466 Extractor Retaining Pin 4025 Extractor Spring)	54	346	Safety Button
6	4000	Bolt	55	347	Safety Button Plunger
53	4001	Breech Lock	56	348	Safety Button Plunger Spring
7	4021	Butt Plate	57	428	*Sear
8	345	Butt Plate Screw	58	350	Sear Pin
10	4013	Cartridge Lifter	59	351	Sear Spring
11	308	Cartridge Lifter Pin	60	4024	Stack
12	460	Cartridge Lifter Spring	61	353	Stack Bolt
13	310	Cartridge Lifter Spring Retaining Pin	62	354	Stack Bolt Lock Washer
14	462M	*Disconnecter Assembly (Composed of 462 Disconnecter 312 Disconnecter Hinge Pin	63	355	Stack Bolt Washer
17	463	Disconnecter Spring	64	424	Stack Washer
18	4012	Disconnecter Spring Retaining Pin	78	436	Telescope 4X
24	4011	Disconnecter Spring Retaining Washer)	66	490	Telescope Base
15	4008	*Ejector	67	386	Telescope Base Clamp Ring
16	465	*Extractor (Right Hand)	68	387	Telescope Base Clamp Ring Screw
16-A	4007	*Extractor (Left Hand)	69	385	Telescope Base Lock Screw
31	466	Extractor Retaining Pin	70	434M	Telescope Eyepiece Cap Assembly (Composed of 420 Telescope Eyepiece Cap 419 Telescope Front Dust Cap 434 Telescope Dust Cover Cord)
19	4025	Extractor Spring	71	427M	Trigger & Trigger Extension Assembly
20	468	Firing Pin	72	359	Trigger Pin
21	469	Firing Pin Retaining Pin	73	360	Trigger Spring
22	320	Firing Pin Spring	74	4003M	Trigger Guard Assembly (Composed of 4013 Cartridge Lifter 308 Cartridge Lifter Pin 460 Cartridge Lifter Spring 310 Cartridge Lifter Spring Retaining Pin 462M Disconnecter Assembly 463 Disconnecter Spring 4012 Disconnecter Spring Retaining Pin 4011 Disconnecter Spring Retaining Washer 324M Hammer Assembly 325 Hammer Pin 326 Hammer Spring 327 Hammer Spring Guide 328 Hammer Spring Pin 4015 Magazine Throat, R.H. 4016 Magazine Throat, L.H. 381 Magazine Throat Retaining Pin 346 Safety Button 347 Safety Button Plunger 348 Safety Button Plunger Spring 428 Sear 350 Sear Pin 351 Sear Spring 427M Trigger & Trigger Extension Assembly 4003 Trigger Guard 359 Trigger Pin 360 Trigger Spring)
23	4017M	Forearm Assembly (Composed of 4017 Forearm 4019 Forearm Screw 4020 Forearm Stud)	75	4003	Trigger Guard
32	4019	Forearm Screw	76	376	Trigger Guard Retaining Pin
52	4020	Forearm Stud	77	377	Trigger Guard Retaining Pin Spring
25	392	Front Sight		995-22	Parts List
26	324M	Hammer Assembly (Composed of 324 Hammer 330 Hammer Strut Pin)			
27	325	Hammer Pin			
28	326	Hammer Spring			
29	327	Hammer Spring Guide			
30	328	Hammer Spring Pin			
33	331	Magazine Cap			
34	332	Magazine Cap Pin			
35	473	Magazine Follower			
36	336	Magazine Spring			
37	4018	*Magazine Support			
39	338	Magazine Support Pin			
40	4015	Magazine Throat (Right Hand)			
41	4016	Magazine Throat (Left Hand)			
42	381	Magazine Throat Retaining Pin			
43	476	Magazine Tube			
44	4010	Magazine Tube, Inside			

OTHER FAMOUS J.C. Higgins GUNS

See these other J. C. Higgins models at your nearest Sears Store, or send a postcard for descriptive literature on all J. C. Higgins Guns to: Sears, Roebuck and Company, Dept. 139, Chicago, Illinois. Ask for J. C. Higgins Circular No. 6495. Remember, these guns give you more quality and shooting pleasure for every dollar you invest!

Model 31

.22 RIFLE



The versatile Model 31 is tops for field shooting and target practice. It operates with regular or high speed ammunition in .22 cal. rimfire which can be used interchangeably, without adjustment, in the magazine which holds 17 Long Rifle, 19 Long, or 25 Short shells. Outstanding with this rifle are a built-in mount base, a roll-away Nylon carrying sling, and a ramp-style front sight. A 4 power telescopic sight is available which is specifically adaptable to Model 31.

Model 50

HIGH-POWERED RIFLE



The Model 50 is available in either the .30-06 or .270 caliber . . . America's most popular big game cartridges. This rifle features a genuine Mauser action made in Belgium by Fabrique Nationale, and a chrome molybdenum steel barrel with chromed bore. The stock is of genuine walnut fitted with a pistol grip cap and hard rubber butt plate. This super-accurate hunting rifle is available with either a 2½ or 4 power telescopic sight.

Model 10

BOLT-ACTION SHOTGUN



Printed in U.S.A.
Parts List 995-22

The lowest priced 6-shot repeater available! Your choice of 12, 16 or 20 gauge, with full or modified choke. This is a safe and accurate gun with a fast action bolt. It loads from beneath into a smooth tubular magazine. There's *no* clip to lose with this gun! Genuine walnut stock, and rubber recoil pad are furnished as standard equipment.

J. C. Higgins Guns are sold ONLY by Sears, Roebuck and Co. and Simpsons-Sears Limited